



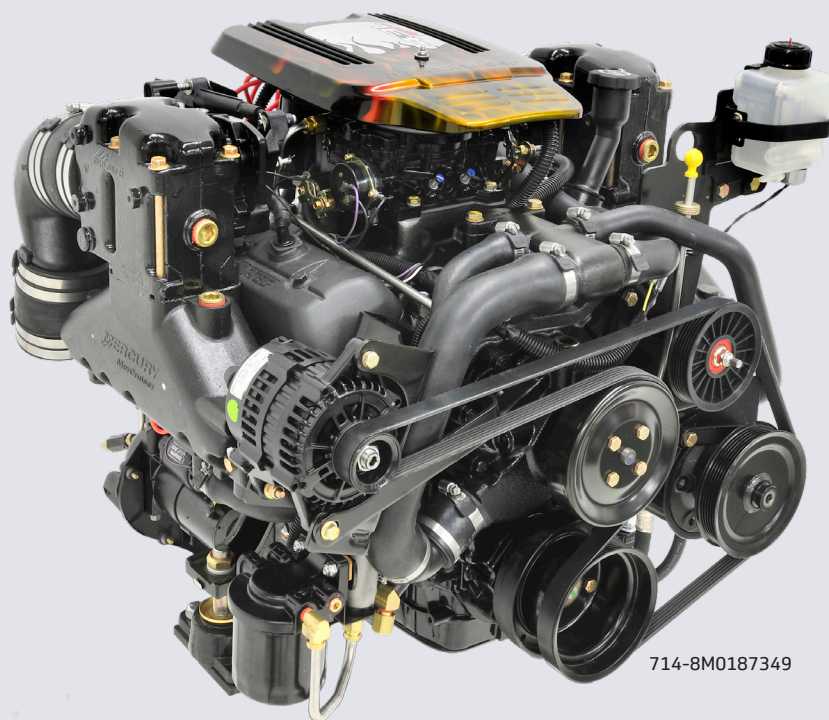
# Plus-Series

## 4.3L Alpha 4V EST

### 225HP

At 225hp, the 4.3L Alpha 4V EST is a superior choice for repowering 18- to 20-foot runabouts. With its four-barrel carburetor and dual-plane intake manifold, this V6 engine delivers more power and better fuel economy than comparable 4.3L and 5.0L V8 engines. That's a performance upgrade any boater can appreciate.

- Four-barrel carbureted power
- Serpentine belt drive
- 1-year limited warranty



714-8M0187349

Power	225HP (168kW)
Full Throttle Range	4200-4600 RPM
Displacement	265 CID (4.3L)
Engine Time	Remanufactured V6 Iron Block
Bore & Stroke	4.030" x 3.480" (102mm x 88mm)
Compression Ratio	9.4:1
Rocker Arm Ratio	1.5:1
Fuel Requirement	87 OCTANE (R+M)/2
Fuel System	600 CFM Weber Carburetor with Electric Fuel Pump and Choke
Induction System	Dual-Plane Aluminum Intake with Bronze Crossover and Pads
Ignition System	EST
Charging System	65 Amp/917 Watt Alternator
Water Drain System	Multi-Point Drain - Hand-Removable Blue Drain Plugs
Exhaust System	Iron Manifold with Wet-Joint Exhaust Elbow
Cooling System	Thermostatically Controlled Raw Water - 160 degrees F
Accessory Drive System	Serpentine Belt
Lubrication System	High-Flow Oil Pump
Recommended Engine Oil	SAE 25-40 NMMA Certified FC-W Synthetic Blend
Audio Warning System	Oil Pressure, Coolant Temperature, Drive Lube
Alpha Ratios	1.62:1, 1.81:1 High Altitude
Dimensions (LxWxH)	28" x 30" x 22" (696mm x 740mm x 559mm)
Engine Weight	782 pounds (355kg)
Optional Fresh Water Cooling	Not Available
Optional Fresh Water Cooling	Not Available

[www.mercuryremanufacturing.com](http://www.mercuryremanufacturing.com)